

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024
Supersedes Version: 2.5

SDS Number 300000000002
Print Date 15.08.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier : Hobbyweld® Acetylene

CAS No. : 74-86-2

Chemical formula : C₂H₂

Synonyms : Acetylene (dissolved), Ethyne, welding gas

REACH Registration Number: 01-2119457406-36

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Industrial and professional use. Perform risk assessment prior to use.
Restrictions on Use : None.

1.3. Details of the supplier of the safety data sheet : Gas Direct Ltd
Newbiggin Lane, Westerhope
Newcastle upon Tyne
NE5 1LX

Email Address – Technical Information : ordergd@gasdirect.co.uk

Telephone : Tel Nr. +44 (0) 330 123 3230

1.4. Emergency telephone number : +44 (0) 8085 020202
Call NHS, 111 for free from a landline or mobile phone

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Flammable gases - Category 1A H220:Extremely flammable gas.
Chemically unstable gases - Category A H230:May react explosively even in the absence of air.
Gases under pressure - Dissolved gas H280:Contains gas under pressure; may explode if heated.

2.2. Label elements

Hazard pictograms/symbols

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025



Signal Word: Danger

Hazard Statements:

H220:Extremely flammable gas.
H230:May react explosively even in the absence of air.
H280:Contains gas under pressure; may explode if heated.
Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some cases contains asbestos fibres.

Precautionary Statements:

Prevention : P202:Do not handle until all safety precautions have been read and understood.
P210:Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking.

Response : P377 :Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
P381 :In case of leakage, eliminate all ignition sources.

Storage : P403:Store in a well-ventilated place.

2.3. Other hazards

High pressure gas.
Can cause rapid suffocation.
Extremely flammable.
May form explosive mixtures in air.
Immediate fire and explosion hazard exists when mixed with air at concentrations exceeding the lower flammability limit (LFL).
High concentrations that can cause rapid suffocation are within the flammable range and should not be entered.
Avoid breathing gas.
Self-contained breathing apparatus (SCBA) may be required.
The product does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Substance does not meet the criteria for PBT and vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

SECTION 3: Composition/information on ingredients

3.1. Substances

Components	EC number	CAS Number	Concentration (Volume)
Acetylene	200-816-9	74-86-2	100 %

Components	Classification (CLP)	REACH Reg. No.
Acetylene	Flam. gas 1A ;H220	01-2119457406-36

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

	Chem. Unst. Gas A ;H230 Press. Gas (Diss.) ;H280	
--	---	--

Specific concentration limits, M-factors and ATEs are not applicable for components of this product.

Refer to section 16 for full text of each relevant hazard statement (H).

Concentration is nominal. For the exact product composition, please refer to technical specifications. For safety reasons, the acetylene is dissolved in acetone (Flam. Liq. 2, Eye Irrit. 2, STOT SE 3) or dimethylformamide (Flam. Liq. 3, Repr. 1B, Acute Tox. 4, Eye Irrit. 2) in the gas receptacle. Vapour of the solvent is carried away as impurity when the acetylene is extracted from the gas receptacle. The concentration of the solvent vapour in the gas is lower than the concentration limits to change the classification of the acetylene. Dimethylformamide is on the Candidate List of Substances of Very High Concern (SVHC) and is subject to restrictions on its use (Annex XVII of REACH). The cylinder contains a porous material which in some cases contains asbestos fibres. Asbestos is subject to restrictions on its use (Annex XVII of REACH). The asbestos fibres are encapsulated in the solid porous material and are not released under normal conditions of use. See section 13 for the disposal of those cylinders. The applicable information from the exposure scenarios for this product are contained in the main body of the SDS.

3.2. Mixtures : Not applicable.

SECTION 4: First aid measures

4.1. Description of first aid measures

- General advice : Remove victim to uncontaminated area wearing self-contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped.
- Eye contact : In case of direct contact with eyes, seek medical advice.
- Skin contact : Adverse effects not expected from this product. IF exposed or concerned: Get medical advice/attention.
- Ingestion : Ingestion is not considered a potential route of exposure.
- Inhalation : In case of shortness of breath, give oxygen. Move to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms : Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.

4.3. Indication of any immediate medical attention and special treatment needed

- Treatment : If exposed or concerned: Get medical attention/advice.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray or fog.
Dry powder. Shutting off the source of the gas is the preferred method of control.
Be aware of the risk of formation of static electricity with the use of CO2

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

extinguishers and do not use them in places where a flammable atmosphere may be present.

Extinguishing media which must not be used for safety reasons.

: Do not use water jet to extinguish.

5.2. Special hazards arising from the substance or mixture

: Incomplete combustion may form carbon monoxide. Upon exposure to intense heat or flame, cylinder will vent rapidly and or rupture violently. Keep containers and surroundings cool with water spray. Extinguish fire only if gas flow can be stopped. If possible, shut off the source of gas and allow the fire to burn itself out. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire. Move away from container and cool with water from a protected position. Keep adjacent cylinders cool by spraying with large amounts of water until fire burns itself out. If flames are accidentally extinguished, explosive re-ignition may occur; therefore, appropriate measures should be taken (e.g. total evacuation to protect persons from cylinder fragments and toxic fumes should a rupture occur).

5.3. Advice for firefighters

: In confined space use self-contained breathing apparatus. Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters. Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask. Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

: Evacuate personnel to safe areas. Remove all sources of ignition. Never enter a confined space or other area where the flammable gas concentration is greater the 10% of its lower flammable limit. Ventilate the area.

6.2. Environmental precautions

: Do not discharge into any place where its accumulation could be dangerous. Should not be released into the environment. Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

: Ventilate the area. Approach suspected leak areas with caution.

Additional advice

: Increase ventilation to the release area and monitor concentrations. If leak is from cylinder or cylinder valve, call the emergency telephone number. If the leak is in the user's system, close the cylinder valve, safely vent the pressure, and purge with an inert gas before attempting repairs.

6.4. Reference to other sections

: For more information refer to Sections 8 & 13.

SECTION 7: Handling and storage

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

7.1. Precautions for safe handling

Acetylene cylinders are heavier than other cylinders because they are packed with a porous filler material and acetone or dimethylformamide. Never use acetylene in excess of 15 psig pressure. Ensure adequate ventilation. Solvent may accumulate in piping systems. For maintenance activities use appropriate resistant gloves, assess the necessity to use a respiratory filter device (specify gloves and filters for DMF or acetone use), and wear safety goggles. Avoid breathing the vapour of the solvent. Provide adequate ventilation. Protect cylinders from physical damage; do not drag, roll, slide or drop. Do not allow storage area temperature to exceed 50°C (122°F). Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Before using the product, determine its identity by reading the label. Know and understand the properties and hazards of the product before use. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Use an adjustable strap wrench to remove over-tight or rusted caps. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Ensure the complete gas system is compatible for pressure rating and materials of construction. Ensure the complete gas system has been checked for leaks before use. Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Never insert an object (e.g. wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may damage valve, causing a leak to occur. Open valve slowly. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Close valve after each use and when empty. Replace outlet caps or plugs and container caps as soon as container is disconnected from equipment. Do not subject containers to abnormal mechanical shock. Never attempt to lift a cylinder by its valve protection cap or guard. Do not use containers as rollers or supports or for any other purpose than to contain the gas as supplied. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Do not smoke while handling product or cylinders. Never re-compress a gas or a gas mixture without first consulting the supplier. Never attempt to transfer gases from one cylinder/container to another. Always use backflow protective device in piping. Purge air from system before introducing gas. When returning cylinder install valve outlet cap or plug leak tight. Never use direct flame or electrical heating devices to raise the pressure of a container. Containers should not be subjected to temperatures above 50°C (122°F). Ensure equipment is adequately earthed.

7.2. Conditions for safe storage, including any incompatibilities

Containers should be stored in a purpose build compound which should be well ventilated, preferably in the open air. Observe all regulations and local requirements regarding storage of containers. Stored containers should be periodically checked for general condition and leakage. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Containers should be stored in the vertical position and properly secured to prevent toppling. The container valves should be tightly closed and where appropriate valve outlets should be capped or plugged. Container valve guards or caps should be in place. Keep containers tightly closed in a cool, well-ventilated place. Store containers in location free from fire risk and away from sources of heat and ignition. Full and empty cylinders should be segregated. Do not allow storage temperature to exceed 50°C (122°F). Smoking should be prohibited within storage areas or while handling product or containers. Display "No Smoking or Open Flames" signs in the storage areas. The amounts of flammable or toxic gases in storage should be kept to a minimum. Return empty containers in a timely manner.

Technical measures/Precautions

Containers should be segregated in the storage area according to the various categories (e.g. flammable, toxic, etc.) and in accordance with local regulations. Keep away from combustible material. All electrical equipment in the storage areas should be compatible with flammable materials stored. Containers containing flammable gases should be stored away from other combustible materials. Where necessary containers containing oxygen and oxidants should be separated from flammable gases by a fire resistant partition.

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

7.3. Specific end use(s)

Refer to section 1 or the extended SDS if applicable.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

If applicable, refer to the extended section of the SDS for further information on CSA.

DNEL: Derived no effect level (Workers)
None established.

PNEC: predicted no effect concentration
None established.

8.2. Exposure controls

Engineering measures

Provide natural or explosion-proof ventilation that is adequate to ensure flammable gas does not reach its lower explosive limit.

Personal protective equipment

Respiratory protection : High concentrations that can cause rapid suffocation are within the flammable range and should not be entered.

Hand protection : Wear work gloves when handling gas containers.
Standard EN 388 - Protective gloves against mechanical risk.

Eye/face Protection : Safety glasses recommended when handling cylinders.
Standard EN 166 - Personal eye-protection.

Skin and body protection : Consider the use of flame resistant anti-static safety clothing.
Standard EN ISO 14116 - Limited flame spread materials.
Standard EN ISO 1149-5 - Protective clothing: Electrostatic properties.
Safety shoes are recommended when handling cylinders.
Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

Special instructions for protection and hygiene : Ensure adequate ventilation, especially in confined areas.

Environmental Exposure Controls : If applicable, refer to the extended section of the SDS for further information on CSA.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

(a) Physical state : Gaseous. Dissolved gas.

(b) Colour : Colorless gas.

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

- (c) Odour : Garlic-like. Poor warning properties at low concentrations.
Odour threshold is subjective and inadequate to warn of overexposure.
- (d) Melting point/freezing point : -80.8 °C (-113 °F)
- (e) Boiling point/range : -84.7 °C (-120 °F)
- (f) Flammability : Flammable.
- (g) Lower and upper explosion limit : Lower explosion limit : 2.3 %(V)
Upper explosion limit : 100 %(V)
- (h) Flash point : Not applicable for gases and gas mixtures.
- (i) Auto-ignition temperature : 305 °C (581 °F)
- (j) Decomposition temperature : 780 °C (1,436 °F)
- (k) pH : Not applicable.
- (l) Kinematic viscosity : Not applicable for gases and gas mixtures.
- (m) Water solubility [20°C] : 1.185 g/l
- (n) Partition coefficient n-octanol/water (log value) : 0.37
Not applicable.
- (o) Vapour pressure : 44,000 hPa at 20 °C
- (p) Density and/or relative density : 0.0011 g/cm³ at 21 °C
- (q) Relative vapour density : 0.899 (air = 1)
Lighter or similar to air.
- (r) Particle characteristics : Not applicable for gases and gas mixtures.
Nanoforms are not relevant for gases and gas mixtures.

9.2. Other information

- Flammability : Tci : 3
- Oxidising properties : No oxidising properties.
- Critical temperature : 36.3 °C (97 °F)
- Molar mass : 26 g/mol

SECTION 10: Stability and reactivity

- 10.1. Reactivity : No reactivity hazard other than the effects described in sub-sections below.

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

- 10.2. Chemical stability : Stable under normal conditions. Dissolved in a solvent supported in a porous mass.
- 10.3. Possibility of hazardous reactions : Unstable. Stable as shipped. Do not use at pressure above 15 psig.
- 10.4. Conditions to avoid : Cylinders should not be exposed to sudden shock or sources of heat. Heat, flames and sparks. May form explosive mixtures with air and oxidizing agents.
- 10.5. Incompatible materials : Under certain conditions, acetylene can react with copper, silver, and mercury to form acetylides, compounds which can act as ignition sources. Brasses containing less than 65% copper in the alloy and certain nickel alloys are suitable for acetylene service under normal conditions. Acetylene can react explosively when combined with oxygen and other oxidizers including all halogens and halogen compounds. The presence of moisture, certain acids, or alkaline materials tends to enhance the formation of copper acetylides.
Oxygen.
Oxidizing agents.
- 10.6. Hazardous decomposition products : No data available.
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Likely routes of exposure

- Effects on Eye : In case of direct contact with eyes, seek medical advice.
- Effects on Skin : Adverse effects not expected from this product.
- Inhalation Effects : May cause anesthetic effects. In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. Asphyxiation may bring about unconsciousness without warning and so rapidly that victim may be unable to protect themselves.
- Ingestion Effects : Ingestion is not considered a potential route of exposure.
- Symptoms : Exposure to oxygen deficient atmosphere may cause the following symptoms: Dizziness. Salivation. Nausea. Vomiting. Loss of mobility/consciousness.

Acute toxicity

- Acute Oral Toxicity : No data is available on the product itself.
- Acute Inhalation Toxicity : No data is available on the product itself.
- Acute Dermal Toxicity : No data is available on the product itself.

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

Skin corrosion/irritation : No data available.

Serious eye damage/eye irritation : No data available.

Sensitization. : No data available.

Chronic toxicity or effects from long term exposures

Carcinogenicity : No data available.

Reproductive toxicity : No data is available on the product itself.

Germ cell mutagenicity : No data is available on the product itself.

Specific target organ systemic toxicity (single exposure) : No data available.

Specific target organ systemic toxicity (repeated exposure) : No data available.

Aspiration hazard : No data available.

11.2. Information on other hazards

The substance/mixture has no endocrine disrupting properties.

SECTION 12: Ecological information

12.1. Toxicity

Aquatic toxicity : LC50 (96 h) : 545 mg/l Species : Fish.
EC50 (48 h) : 242 mg/l Species : Daphnia magna.
EC50 (72 h) : 57 mg/l Species : Algae.

Toxicity to other organisms : No data is available on the product itself.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data is available on the product itself.

12.4. Mobility in soil

No data available.

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

12.5. Results of PBT and vPvB assessment

If applicable, refer to the extended section of the SDS for further information on CSA.

12.6. Endocrine disrupting properties

The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

This product has no known eco-toxicological effects.

Effect on the ozone layer : No known effects from this product.
Ozone Depleting Potential : None

Effect on global warming : No known effects from this product.
Global Warming Potential : None

SECTION 13: Disposal considerations

13.1. Waste treatment methods : Contact supplier if guidance is required. Return unused product in original cylinder to supplier. Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should be flared through a suitable burner with flash back arrestor. Refer to the EIGA code of practice Doc. 30 "Disposal of Gases", downloadable at <http://www.eiga.org> for more guidance on suitable disposal methods. List of hazardous waste codes: 16 05 04*: gases in pressure containers (including halons) containing hazardous substances.

Contaminated packaging : Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some cases contains asbestos fibres and is saturated with a solvent (acetone or dimethylformamide). Return cylinder to supplier.

SECTION 14: Transport information

14.1. UN number or ID number

UN/ID No. : UN1001

14.2. UN proper shipping name

Transport by road/rail/inland waterways (ADR/RID/ADN) : ACETYLENE, DISSOLVED
Transport by air (ICAO-TI / IATA-DGR) : Acetylene, dissolved
Transport by sea (IMDG) : ACETYLENE, DISSOLVED

14.3. Transport hazard class(es)

Label(s) : 2.1
Transport by road/rail/inland waterways (ADR/RID/ADN)
Class or Division : 2
ADR/RID/ADN Hazard ID no. : 239

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

Tunnel Code : (B/D)

Transport by air (ICAO-TI / IATA-DGR)
Class or Division : 2.1

Transport by sea (IMDG)
Class or Division : 2.1

14.4. Packing group

Transport by road/rail/inland waterways
(ADR/RID/ADN) : Not applicable.

Transport by air (ICAO-TI / IATA-DGR) : Not applicable.

Transport by sea (IMDG) : Not applicable.

14.5. Environmental hazards

Transport by road/rail/inland waterways (ADR/RID/ADN)
Marine Pollutant : No

Transport by air (ICAO-TI / IATA-DGR)
Marine Pollutant : No

Transport by sea (IMDG)
Marine Pollutant : No
Segregation Group : None

14.6. Special precautions for user

Transport by air (ICAO-TI / IATA-DGR)
Passenger and Cargo Aircraft : Transport forbidden
Cargo Aircraft only : Transport allowed

Further Information

Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact customer service.

14.7. Maritime transport in bulk according to IMO instruments

Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Country/Region	Regulatory list	Notification
USA	TSCA	Included on Inventory
Australia	AU AIICL	Included on Inventory
Canada	DSL	Included on Inventory
Japan	ENCS (JP)	Included on Inventory
Korea	KECI (KR)	Included on Inventory
China	IECSC	Included on Inventory
Switzerland	CH INV	Included on Inventory

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

Taiwan	TCSI	Included on Inventory
--------	------	-----------------------

Other Regulations

The REACH etc. (Amendment etc.) (EU Exit) Regulations 2019 No. 2019/758

The REACH etc. (Amendment etc.) (EU Exit) (No. 2) Regulations 2019 No. 2019/858

The REACH etc. (Amendment etc.) (EU Exit) (No. 3) Regulations 2019 No. 2019/1144

The REACH etc. (Amendment etc.) (EU Exit) Regulations 2020 No. 2020/1577

The REACH etc. (Amendment) Regulations 2021 No. 2021/904

Control of Substances Hazardous to Health Regulations 2002 (as amended)

Health and Safety at Work etc. Act 1974

Management of Health and Safety at Work Regulations (Northern Ireland) 2000 c.388, and as amended

Management of Health and Safety at Work Regulations 1999 (S.I. number 3242)

The Health and Safety at Work etc. Act 1974 (Application to Environmentally Hazardous Substances) Regulations 2002 (England and Wales and Scotland) 11 March 2002 c.282, and as amended

Health and Safety at Work Order (Application to Environmentally Hazardous Substances) Regulations (Northern Ireland) 2003 (Northern Ireland) 14 March 2003 c52, and as amended

The Control of Major Accident Hazards Regulations 2015 c483

The Control of Major Accident Hazards Regulations (Northern Ireland) 2015 c325

The Pressure Systems Safety Regulations 2000 (S.I. number 128) link to Pressure Equipment Directive (97/23/EC)

The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2011 c1885, and as amended

The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations with amendments (Northern Ireland) 2011 c365

The Water Environment (Water Framework Directive) (England and Wales) Regulations 2017 c.407

The Water Environment Regulations (Northern Ireland) 2017 c.81

Pollution Prevention and Control Act 1999 c.24

The Fluorinated Greenhouse Gases Regulations 2015 c.310

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

The Fluorinated Greenhouse Gases Regulations (Northern Ireland) 2015
c.425

The Acetylene Safety (England and Wales and Scotland) Regulations 2014
c.1639

The Highly Flammable Liquids and Liquefied Petroleum Gases Regulations
1972 c.917

The Highly Flammable Liquids and Liquefied Petroleum Gases Regulations
(Northern Ireland) 1975 c.256

Dangerous Substances and Explosive Atmospheres Regulations (Northern
Ireland) 2003 c.152

The Dangerous Substances and Explosive Atmospheres Regulations 2002
c.2776

Pollution Prevention and Control Act 1999

The Environmental Permitting (England and Wales) Regulations 2016

Ozone Depleting Substances Regulations 2015

SEVESO III: EU. Directive 2012/18/EU (SEVESO III) on major : Listed.
accident hazards involving dangerous substances, Annex I

Acetylene

15.2. Chemical safety assessment

A CSA has been carried out. Applicable EXPOSURE SCENARIOS are available at the following link:
www.airproducts.com/esds/74-86-2

SECTION 16: Other information

Ensure all national/local regulations are observed.

Hazard Statements:

H220 Extremely flammable gas.

H230 May react explosively even in the absence of air.

H280 Contains gas under pressure; may explode if heated.

Indication of Method:

Flammable gases Category 1A Extremely flammable gas. Calculation method

Chemically unstable gases Category A May react explosively even in the absence of air. Calculation method

Gases under pressure Dissolved gas Contains gas under pressure; may explode if heated. Calculation method

Abbreviations and acronyms:

ATE - Acute Toxicity Estimate

CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008

SAFETY DATA SHEET

Version 3.0
Revision Date 06.11.2024

SDS Number 300000000002
Print Date 15.08.2025

REACH - Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
EINECS - European Inventory of Existing Commercial Chemical Substances
ELINCS - European List of Notified Chemical Substances
CAS# - Chemical Abstract Service number
PPE - Personal Protection Equipment
Kow - octanol-water partition coefficient
DNEL - Derived No Effect Level
LC50 - Lethal Concentration to 50 % of a test population
LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose)
NOEC - No Observed Effect Concentration
PNEC - Predicted No Effect Concentration
RMM - Risk Management Measure
OEL - Occupational Exposure Limit
PBT - Persistent, Bioaccumulative and Toxic
vPvB - Very Persistent and Very Bioaccumulative
STOT - Specific Target Organ Toxicity
CSA - Chemical Safety Assessment
EN - European Standard
UN - United Nations
ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road
IATA - International Air Transport Association
IMDG - International Maritime Dangerous Goods
RID - Regulations concerning the International Carriage of Dangerous Goods by Rail
ADN - The European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
WGK - Water Hazard Class

Key literature references and sources for data:

ECHA - Guidance on the compilation of safety data sheets
ECHA - Guidance on the application of the CLP Criteria
ECHA - Database of registered substances <https://echa.europa.eu>
3E database

Indication of changes : 2.2. Label elements
3. COMPOSITION/INFORMATION ON INGREDIENTS
13. DISPOSAL CONSIDERATIONS
Contaminated packaging
15. REGULATORY INFORMATION

Prepared by : Air Products and Chemicals, Inc. Global EH&S Department

For additional information, please visit our web site at <http://www.airproducts.com>

This Safety Data Sheet has been established in accordance with the applicable European Directives and applies to all countries that have translated the Directives in their national laws. COMMISSION REGULATION (EU) 2020/878 of 18 June 2020 amending Annex II to Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH).

Details given in this document are believed to be correct at the time of going to press. Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

SAFETY DATA SHEET

Version 3.0

Revision Date 06.11.2024

SDS Number 300000000002

Print Date 15.08.2025